



technical data sheet

Description

<u>Gripset E60</u> is a two component water based epoxy compound suitable for use as both a primer and protective coating to prevent moisture penetration and rising damp through mineral surfaces. Able to be applied directly over damp surfaces and newly laid "green" concrete, screeds and renders, <u>Gripset E60</u> displays excellent positive and negative hydrostatic pressure resistance. Once dried it provides a suitable surface for applying finished coatings including membranes and adhesives directly over. Suitable for use in internal, external, underground and immersed applications.



Features & Benefits

- Excellent adhesion properties
- Resistance to negative hydrostatic conditions
- Pot life 1-2 hours
- Suitable for internal and external applications
- Non-flammable, odourless and zero VOC
- Clean up with water
- Compatible bonding surface for Gripset membranes, adhesives and other finishes

Application

<u>Gripset E60</u> is suitable for commercial, industrial and residential applications.

Substrates

Substrates suitable for bonding Gripset E60 over include:

- Concrete, masonry surfaces, renders, screeds.
- Concrete blocks and aerated concrete.
- Timber

Surface Preparation

Surfaces must be prepared thoroughly before commencing application. All substrates must be structurally sound, smooth, stable, dry, and clean.

Rough surfaces and voids to be evened or filled first and all brick/block surfaces to be pointed flush. (refer to <u>Gripset 11Y</u> for concrete/masonry repairs). All general surface defects to be repaired.

Building surfaces must be constructed to manufacturer's recommendations and relevant building standards in force at time of product application.

All surfaces are to be free of sharp protruding objects, loose material, de-bonded coatings, curing membranes/agents, release agents, wax residues, foreign particles, laitance, algae and moss, grime, oils, animal fats or grease remains.

Structurally unsound layers and surface contaminants are to be mechanically removed by abrasive blasting, blast tracking, grinding or equivalent methods.

Application and Coverage

Mixing:

- 1. Light stir parts A and B to ensure a homogenous consistency before mixing commences
- 2. Measuring by volume, add equal parts of Part A and Part B into a clean pail or mixing container. Using an electric stirrer with paddle attachment, thoroughly mix the 2 components at low-medium speeds for approx. 3 minutes until a homogenous consistency is formed
- 3. Allow the product to settle for 5-10 minutes after mixing before use

Coverage:

Vapour Block Primer /Efflorescence Prevention

Apply 1 x coat at a minimum coverage of 1 litre/3m².

Moisture Barrier

To provide optimum moisture inhibitor properties against a negative head of pressure apply $2\,x$ coats at a coverage of $1\,litre/3m^2$ per coat.

For the blocking of vapours and negative entry of moisture on vertical surfaces, running or dripping water must be first treated with a water plug. Do not apply <u>Gripset E60</u> to surfaces where surface water is present.

If the recommended coverage has not been achieved in 2 coats, apply further coats until the required coverage is formed.

Coverage may vary due to porosity of substrate.

Page 1 of 3 October 2021





technical data sheet

General Details

- Only mix the required amount of product that can be used within the 1-2 hour pot life.
- If applying over damp surfaces, areas must be free of surface water
- If applying over dried surfaces including aged concrete, application of a fine water mist is recommended to lightly dampen the surface.
- Over floor surfaces best results achieved using a squeegee or stiff nylon broom working the <u>Gripset E60</u> into surfaces to enable optimum absorption and penetration into the substrate. Ensure all pinholes and voids are filled/covered when using this method.
- Over vertical wall surfaces a medium-long nap roller is recommended.
- Based on surface porosity, the first coat of <u>Gripset E60</u> can be diluted with water. 5% dilution is recommended over porous surfaces and up to 10% for denser surfaces. The dilution with water is only recommended on the first coat. All subsequent coats to be applied in a neat state.

Note: Allow a minimum of 24 hours curing before the application of membranes, adhesives, mortars, levelling compounds and coatings

Overcoating with liquid membranes and paint finishes

Liquid and cementitious membranes and general paint coatings should be applied over <u>Gripset E60</u> within 72 hours of the dried film. If it exceeds 72 hours, clean the surface of all loose material/contaminants and apply 1 further coat of <u>Gripset E60</u> and allow to dry. Apply coating within 72 hours of the dried film.

Tiling and cementitious toppings

When tiling or applying cement-based floor toppings such as screeds or levellers directly over the <u>Gripset E60</u>, apply 2 x coats of the E60 at coverage of 1litre/3m² per coat. The second coat is to sand seeded by broadcasting a fine, dry sand into the wet coat at a rate of 750g/ m^2 to achieve a minimum 90% coverage. Sweep/vacuum excess sand from the surface once cured.

Storage conditions

- Best stored at room temperature.
- Avoid cold freezing conditions and off concrete floors.
- Do not store in direct sunlight.
- Shelf life: 12 months in original container.

Packaging

- 4 litre Kit Part A & Part B in 2 litre in plastic pails
- 10 litre Kit Part A & Part B in 5 litre in plastic pails
- 20 Litre Kit Part B 10litre of product in 20litre pail Part A in 10litre plastic pail

Precautions

- Gloves and protection should be used when handling this material
- Keep containers in well ventilated areas ensuring lids are correctly sealed
- Ensure adequate ventilation while using and avoid inhalation of vapours
- Not designed as a trafficable surface. Must be covered with suitable trafficable finishes
- Shelf life is 12 months in unopened container
- Do not apply when surface temperature is below 10°C or above 35°C and when relative humidity exceeds 85%.
- Avoid spillage into water courses and drains where possible
- Safety Data sheet (SDS) available.
- For further information about this product contact technical department of Gripset Industries.

Clean up

- In water while wet
- Once dried product needs to be removed mechanically

TECHNICAL DATA

Form	Liquid
Colour	Wet - Part A - Light Grey Part B - Light Grey Dried-Semi gloss. Matt when aged
Drying Time: Based on ambient temperatures of 23°C and 50% Relative Humidity *Drying/curing times may be prolonged in cooler temperatures	Recoat: 2-4 hours Applying finishes over: 24 hours Full Cure: 7 days
Pot Life	1-2 hours
Volume solids	48%
Mixing ratio:	1:1 by volume
Wet film thickness:	300 micron/0.3mm per coat
VOC Content (ISO 13741)	Nil
The VOC Content of Gripset E60 is below the maximum VOC Content for Architectural and Interior Sealants as required by Green Star Ratings tools Education v1, Healthcare v1, Industrial v1, Multi Unit Residential v1, Office Interiors v1.1, Office Design v2, Office v3, Office As Built v2 and Retail Centre v1	
Water Vapour Transmission ASTM E96	1.4g//24h/m² - 1 x coat 0.8g//24h/m² - 2 x coats
	300micron/0.3mm DFT
Adhesion to concrete ASTM 4541	1.06MPa
Hydrostatic pressure resistance	250kpa / 25m head of water pressure

Page 2 of 3 October 2021



WATER BASED EPOXY PRIMER



technical data sheet

Notes

It is recommended before commencing the application; that adhesion of products to be used (e.g. primers, membranes, coatings adhesives etc) is tested over a typical area of the prepared surface to ensure satisfactory adhesion. It is the responsibility of the applicator to carry this out and accept the substrate suitability before any application starts. Gripset Industries offers a service for pre testing adhesion to surfaces for large commercial areas or unusual substrates. For further details contact Gripset Industries. Details contained in product data sheets are general. For any situation or items not covered in this data sheet, it is the responsibility of the applicator to check with Gripset Technical Services before commencing the application. A written confirmation will then be issued by Gripset Technical Services.

RLA Polymers

ABN: 89 004 709 915

Telephone: +61 (8) 8124-7300 or 1800 650 435

Email: techenquiries@gripset.com

Website: www.gripset.com

Product Disclaimer

This Product Data Sheet (PDS) summarises our best knowledge of the product, including how to use and apply the product based on the information available at the time. You should read this PDS carefully and consider the information in the context of how the product will be used, including in conjunction with any other product and the type of surfaces to, and the manner in which, the product will be applied. Our responsibility for products sold is subject to our standard terms and conditions of sale. Gripset Industries does not accept any liability either directly or indirectly for any losses suffered in connection with the use or application of the product whether or not in accordance with any advice, specification, recommendation or information given by it.

Page 3 of 3 October 2021