



## technical data sheet

# BOSTIK INSTANT-PRO™ SKIRTING BOARD ADHESIVE

### PRODUCT

Bostik Instant-PRO™ Skirting Board Adhesive bonds MDF, vinyl, and plastic skirting to plasterboard, concrete, timber, metal and rubber.

Bostik Instant-PRO™ Skirting Board Adhesive is recommended for most types of vinyl and plastic skirtings, coverstrips, plastic and metal stair treads and hosing.

It is also ideal for fixing laminated plastics (Laminex Formica etc) table tops, benches and cupboard doors.

Bostik Instant-PRO™ Skirting Board Adhesive is a high solids, high heat resistant, non-stringing solvent based glue. It is fast drying with early bond strength.

### RECOMMENDED USES

Because of the wide range of surfaces and floorings, a test of any new combination should be conducted before using. Not recommended for polystyrene, copper or for external use.

### FEATURES & BENEFITS

- Packaging is easy to read and follow
- Fast drying
- High early bond strength
- Suitable for most plastic and vinyl skirting

### PROPERTIES

|                        |  |
|------------------------|--|
| Appearance             | Thin clear liquid with solvent odour                                     |
| Colour                 | Clear  |
| Chemical Type          | Solvent Based Adhesive, High Solids                                      |
| Specific Gravity       | 0.81g / cm <sup>3</sup>  |
| Working Temperature    | 5°C to 50°C  |
| Tack Free Working Time | 15-20 minutes, depending upon conditions                                 |
| Coverage               | Approximately 4-5m <sup>2</sup> per litre on one surface                 |
| Cure Time              | Full Cure 3-7 days   |
| Shelf Life             | Minimum of 12 months from date of manufacture. Store in cool, dry place. |

### PACKAGING

Bostik Instant-PRO™ Skirting board Adhesive is available in 1L, and 4L containers.

### APPLICATION INSTRUCTIONS

#### Preparation

Ensure the surface is clean, even and free of dust, dirt and old paint, A very porous surface should be primed first with Bostik Instant-PRO™ Priming Fluid.

### Application

1. Thoroughly stir adhesive before use.
2. Make sure the area you are applying adhesive to is clean and dry.
3. Apply an even film of adhesive with a roller coater to both surfaces to be bonded, paying particular attention to the edges.
4. Allow to dry until touch dry. This will take approximately 10-15 minutes, depending on atmospheric conditions.

**Note** – To test if surface is touch dry, place knuckles onto the adhesive coat, which should feel tacky, but not transfer onto the knuckles.

5. Ensure surfaces are positioned correctly and then press two surfaces together.
6. An instant bond will occur, however maximum bond strength will be achieved after 48 hours.
7. Surface should be joined within 45 minutes. If after the time a thin layer of adhesive will reactivate the adhesive. A minimum pressure of 276 kPa is recommended for best results.

### HEALTH AND SAFETY

Use only in well ventilated areas. Highly flammable.

Bostik Instant PRO™ Skirting Board Adhesive must be stored and used away from sparks and open flame. Avoid contact with eyes and skin.

Wear solvent resistant gloves, and safety glasses with side shields.

Avoid breathing vapours respirator when spraying or where ventilation is inadequate.

A Material Safety Data sheet is available on request.

### PRECAUTIONS

- Wear Solvent resistant gloves.
- Test a small area, before applying product to surfaces.

### STORAGE

Minimum of 12 months from date of manufacture if stored under cover between 5°C and 30°C

### BOSTIK INSTANT-PRO™ SKIRTING BOARD ADHESIVE

| Item No | Barcode       | Stock Size | Unit P/Carton |
|---------|---------------|------------|---------------|
| 293989  | 9310492442730 | 1 litre    | 6             |
| 293997  | 9310492442747 | 4 litre    | 4             |

The representations and recommendations regarding the products are based on tests which we believe to be reliable. However, no guarantee of their accuracy can be made because of the great range of field conditions and variations encountered in raw materials, manufacturing equipment and methods. Thus, the products are sold with a limited warranty only, and on the condition that purchasers will make their own tests to determine the suitability of the product for their particular purposes. Under no circumstances will Bostik Australia Pty Ltd be liable to anyone except for replacement of the products or refund of the purchase price

**ALL SALES ARE EXPRESSLY LIMITED TO THE TERMS AND CONDITIONS OF SALE OF BOSTIKAUSTRALIA PTY LTD**

**FOR FURTHER INFORMATION**



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