



## technical data sheet

# BOSTIK INSTANT-PRO™ CARPET & CORK TILE ADHESIVE

### PRODUCT

Bostik Instant-PRO™ Carpet & Cork Tile Adhesive is a water based trowellable adhesive for bonding most types of soft floor coverings. It is a universal Soft Floor Covering Adhesive and will stick vinyls, linoleum, natural cork tiles (not pre-glued) and carpets.

### DESCRIPTION

Bostik Instant-PRO™ Carpet & Cork Tile Adhesive is suitable for adhering commercial and domestic vinyl's (sheet, tile or slat form) carpets, underlays, PVC backed carpets, needle felts and cork tiles to concrete, cement sheet or wooden subfloors.

### RECOMMENDED USES

Because of the wide range of surfaces and floorings, a test of any new combination should be conducted before using.

Not recommended for

- Oily timber
- Oil tempered particle board
- External use.

### FEATURES & BENEFITS

- Universal Soft Floor Covering Adhesive
- Low odour and Solvent Free water based
- Flexible
- Highly Resistant to Plastizer Migration
- High Early Bond strength

### PROPERTIES

Appearance	Thick Paste
Colour	Off White
Chemical Type	Water based Acrylic
Specific Gravity	Approx 1.3 g/cm <sup>3</sup>
Working Temperature	5°C and 50 °C
Coverage	<b>Smooth backed vinyls –</b> 5m <sup>2</sup> / L (1.6mm notched trowel) <b>Textured backed vinyls/ PVC backed carpets –</b> 3m <sup>2</sup> /L (2.4mm notched trowel) <b>Carpets &amp; Underlay –</b> 3m <sup>2</sup> /L (2.4mm notched trowel) <b>Cork Tiles –</b> 3m <sup>2</sup> /L (2.4mm notched trowel)
Cure Time	Trafficable after 24 hours
Shelf Life	12 months in unopened containers. Store in cool, dry conditions.

### PACKAGING

Available in 1L, 4L and 10L pails

### APPLICATION INSTRUCTIONS

#### Preparation

Ensure the surface is even, clean, dry and free from oil, dust or flaking paint. A very porous or highly absorbent surface should be primed first with Bostik Instant-PRO™ Primer.

Ensure concrete subfloors are free from hydrostatic pressure and test moisture content prior to priming or laying floor covering.

#### Application

For non absorbent subfloors the open time may be extended to allow a more aggressive instant bond to be made.

#### Vinyl:

Lay vinyls into wet adhesive - for best results – do not allow adhesive to dry for more than 10 minutes.

#### Carpets & underlays

For a more aggressive instant bond the open time should be extended to when the adhesive has tacked up. This can be assessed by lightly pressing your finger onto the surface of the adhesive the pulling away – tack up is observed when the adhesive appears stringy/leggy.

Ensure adhesive transfer occurs into the carpet backing.

#### Cork Tiles

Roll the installation using a 25 – 35kg roller on both directions immediately after laying. Then re-roll after 20 minutes. Contact your nearest Equipment Hire supplier to hire a roller if you don't own one.

Avoid heavy traffic for 24 hours after installation.

### PATS (PRE-TESTED ADHESION TO SUBSTRATES PROGRAMME)

This program is intended to eliminate potential field problems by pre-testing Bostik's adhesives with samples of building materials to which the adhesive will be applied. This service is available on large projects where pre-application testing will aid in determining the proper surface preparation method to achieve optimum adhesion. Consult a Bostik representative for further information.

### HEALTH AND SAFETY

Bostik Instant-PRO™ Carpet & Cork Tile Adhesive is not dangerous to health or flammable. A Material Safety Data Sheet is available on request.

- This product is of low toxicity, however, ingestion or contact with the eyes should be avoided.
- Splashes in the eye may cause irritation.
- Prolonged skin exposure may cause slight irritation.

### PRECAUTIONS

Because of the wide range of surfaces and floorings, a test of any new combination should be conducted before using. Not recommended for oily timber, oil tempered particleboard or external use.

## STORAGE

Do not allow to freeze, store out of direct sunlight, keep in original containers tightly closed when not in use.

Shelf Life: minimum 12 months from date of manufacture if stores under cover between 5°C and 30 °C

## CLEAN UP

Tools should be washed with water whilst adhesive is still wet.

## BOSTIK INSTANT-PRO™ CARPET & CORK ADHESIVE

Item No – Bar Code	Stock	Unit P/Carton
293903 Barcode 9310492442662	1L	6
293911 Barcode 9310492442679	4L	4
293938 Barcode 9310492442686	10L	1

*The representations and recommendations regarding the products are based on tests which we believe to be reliable. However, no guarantee of their accuracy can be made because of the great range of field conditions and variations encountered in raw materials, manufacturing equipment and methods. Thus, the products are sold with a limited warranty only, and on the condition that purchasers will make their own tests to determine the suitability of the product for their particular purposes. Under no circumstances will Bostik Australia Pty Ltd be liable to anyone except for replacement of the products or refund of the purchase price.*

**ALL SALES ARE EXPRESSLY LIMITED TO THE TERMS AND CONDITIONS OF SALE OF BOSTIK AUSTRALIA PTY LTD**



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LIC QS 0087  
Standards Australia

**BOSTIK**  
AUSTRALIA PTY LTD  
Phone: +61-3-9279 9333  
Fax: +61-3-9279 9240

**SYDNEY**  
Phone: 02 8825 3488  
Fax: 02 8825 3411

**BOSTIK**  
NZ LIMITED  
Phone: +64-4-567 5119  
Fax: +64-4-567-5412

**ADELAIDE**  
Phone: 08 8244 0511  
Fax: 08 8244 0522

### FOR FURTHER INFORMATION

**BOSTIK**  
SINGAPORE PTE LTD  
Phone: +65-6863 4088  
Fax: +65-6863 4077

**PERTH**  
Phone: 08 9258 6218  
Fax: 08 9258 7687

**BRISBANE**  
Phone: 07 3260 2206  
Fax: 07 3260 2123

**BOSTIK**  
(MALAYSIA) SDN BHD  
Phone: +606 764 3246  
Fax: +606 764 3248

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