



technical data sheet

BOSTIK MULTI BOND

Fix It Once

PRODUCT

Bostik Multi Bond is a general-purpose solvent-based Nitrile Rubber adhesive.

DESCRIPTION

Bostik Multi Bond is a general purpose solvent based Nitrile Rubber Adhesive. It is nearly clear in colour and will give excellent bonds that are both chemical and temperature resistant. It is packaged in a convenient aluminium tube for ease use.

RECOMMENDED USES

It has many household and industrial uses and is particularly suitable in bonding leather, metals, wood, canvas PVC and other plastics. It is widely used in the repair of toys, leather goods, furniture, upholstery, jewelry and in the handicraft making areas. This is an excellent product where quick bonding and a clear bond line is required especially in the D.I.Y. market.

Typical Adhesion Characteristics.

Base	Nitrile Rubber/Resin Based Solution
Form	Medium Liquid (Brushable)
Viscosity	2400 cps \pm 200
Colour	Clear to translucent
Solids Content	27.5 \pm 1%
S.G.	Approx. 0.88

PACKAGING

55ml tube.

APPLICATION INSTRUCTIONS

- Surfaces to be bonded must be dry, clean and free of grease.
- If surfaces are non porous, smooth and glossy, roughen with glass paper (preferably) or apply solvent such as Acetone.
- As a two way dry stick:**
Apply an even film onto both substrates, leave 5-10 minutes then join together with as much as possible taking care not to trap any air.
- As a one way wet stick:**
Usually this technique is employed when either one or both of substrates to be bonded are porous (eg, fabrics,

cardboard). Apply to one surface and press immediately into place. Care should be taken in handling finished bonded product as strength is usually lower than a two way dry stick initially. Final ultimate bond will take from two to seven days.

P.A.T.S (Pretested Adhesion To Substrate) Programme

Bostik offer a service in which a program has been established to eliminate potential field problems by pre-testing Bostik adhesives with samples of building materials to which the adhesive will be applied. This service is available on large projects where pre-application testing will aid in determining the proper surface preparation method to achieve optimum adhesion. Consult a Bostik representative for further information.

HEALTH AND SAFETY

- If working in an area with poor ventilation or in a confined area, recommend a mask be worn.
- Avoid contact with skin, eyes and avoid breathing in vapour.
- Use in a well-ventilated area.
- If swallowed contact doctor or Poisons Information Australia phone 131126 and New Zealand 03 4747000
- If skin contact occurs, wipe off excess and remove contaminated clothing. Wash affected area thoroughly with soap and water.
- For more detailed information refer to Material Safety Data Sheet.

CLEAN-UP

Any wet or partially wet adhesive can be removed with scraping and Bostik Solvent 9901. Dried adhesive is best removed with a scraper or by sanding.

STORAGE

A Minimum of 12 months in original sealed packaging if stored under cover away from heat.

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ITEM NO.	STOCK SIZE	UNITS/CTN
298638	Multi Bond 55ml	6
289701	Multi Bond 55ml	30

The representations and recommendations regarding the products are based on tests which we believe to be reliable. However, no guarantee of their accuracy can be made because of the great range of field conditions and variations encountered in raw materials, manufacturing equipment and methods. Thus, the products are sold with a limited warranty only, and on the condition that purchasers will make their own tests to determine the suitability of the product for their particular purposes. Under no circumstances will Bostik Australia Pty Ltd be liable to anyone except for replacement of the products or refund of the purchase price.

ALL SALES ARE EXPRESSLY LIMITED TO THE TERMS AND CONDITIONS OF SALE OF BOSTIK AUSTRALIA PTY LTD

FOR FURTHER INFORMATION



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